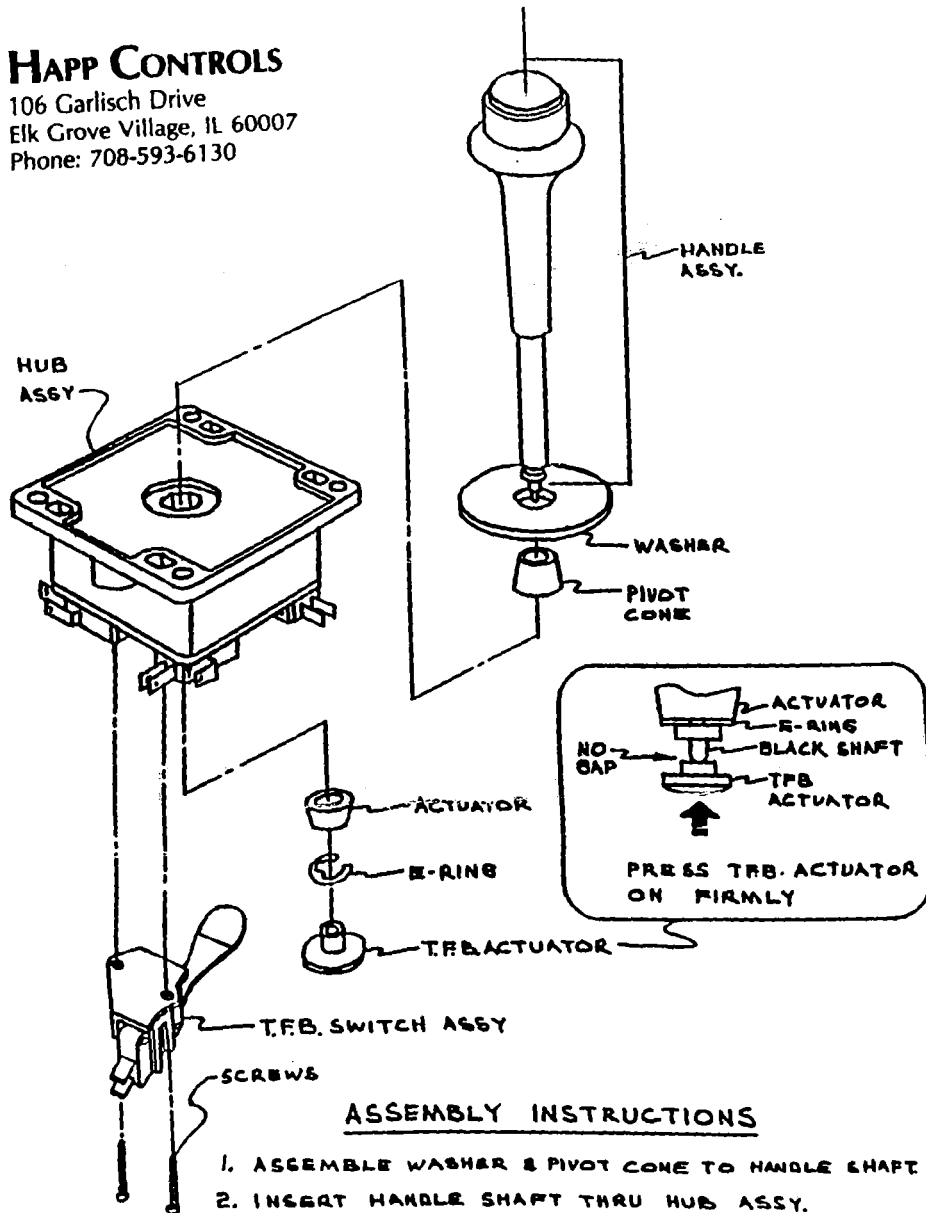


# HAPP CONTROLS

106 Garlich Drive  
Elk Grove Village, IL 60007  
Phone: 708-593-6130



## ASSEMBLY INSTRUCTIONS

1. ASSEMBLE WASHER & PIVOT CONE TO HANDLE SHAFT.
2. INSERT HANDLE SHAFT THRU HUB ASSY.
3. ASSEMBLE ACTUATOR TO SHAFT & INSTALL E-RING.

NOTE - PIVOT CONE & ACTUATOR MUST BE  
INSTALLED AS SHOWN - DO NOT REVERSE

4. ASSEMBLE T.F.B. ACTUATOR TO BLACK SHAFT  
BE SURE TO PRESS IN PLACE FULLY, AS SHOWN.
5. ATTACH THE T.F.B. SWITCH ASSEMBLY, WITH THE  
TWO SCREWS PASSING THRU THE TWO VACANT HOLES.